





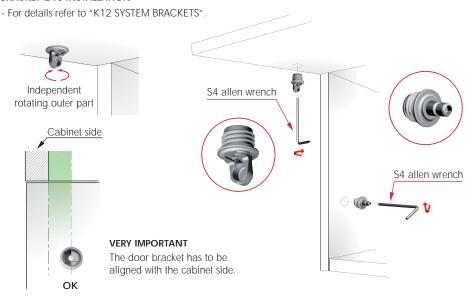
# **K12 SYSTEM LIFT UP**







# **BRACKET Ø15 INSTALLATION**







# SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".













# K12 SYSTEM ADJ LIFT UP



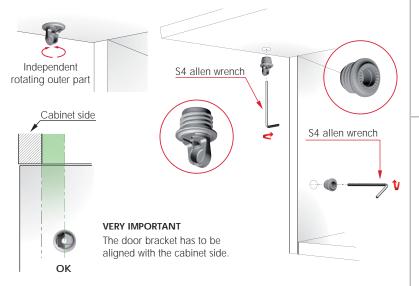


Certificates available on request.



# INSTALLATION

- For details refer to "K12 SYSTEM ADJ BRACKETS".





LOCKING: Rotate the plastic knob.







# SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".





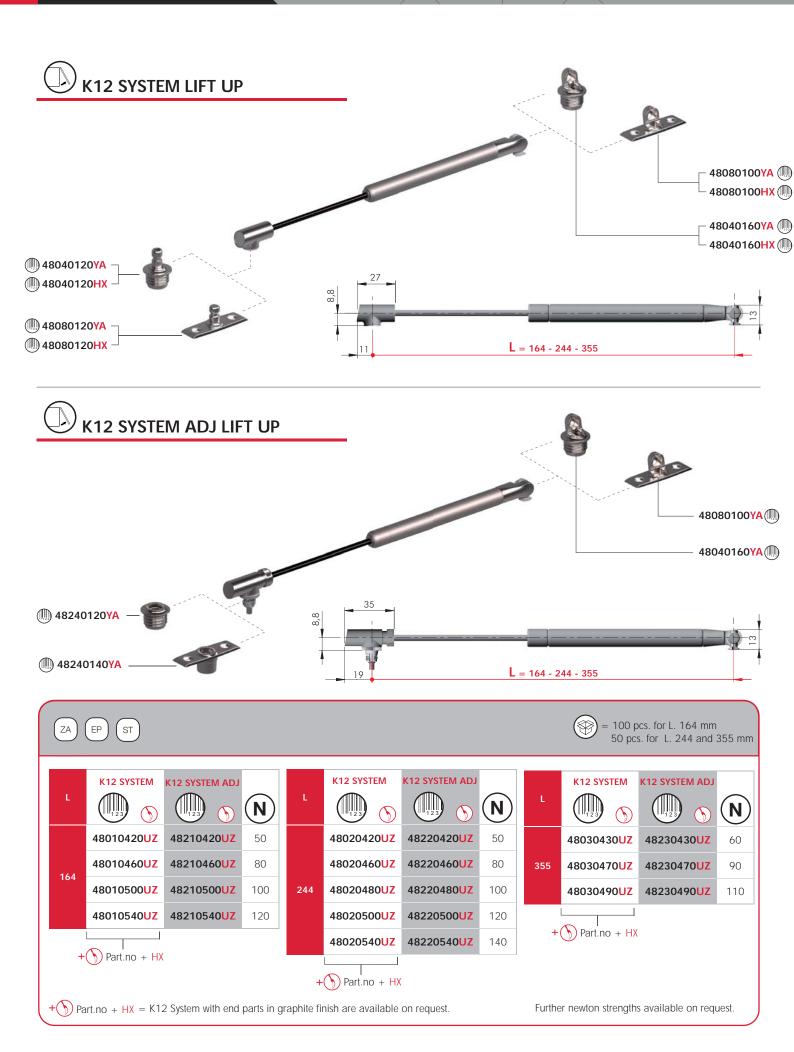
LOCKING: Rotate the plastic knob.







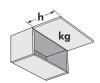








# Number of stays chart - L 164 mm



Rev. 02

h		Door weight (kg)													
"	1 1,5	2	2,5	3	3,5	4	4,5	5	5,5	6	6,5	7	7,5	8	8,5
200 - 224	2x50N	J	2x8	ON	2	x1001	N	2x1:	20N	3x1:	20N	4x1(	NOC	4x12	20N
225 - 274	2x50N	2x50N		2x80N		2x100N		2x1:	20N	3x1:	20N	4x10	NOC	4x12	20N
275 - 300	2x50N	2x8	BON	2x10	NOC	2x12	20N	3x10	NOC	3x1:	20N	4x10	NOC	4x12	20N

# Number of stays chart - L 244 mm



Rev. 02

h												Doo	r we	ight	(kg)											
n	1	1,5	2	2,5	3	3,5	4	4,5	5	5,5	6	6,5	7	7,5	8	8,5	9	9,5	10	10,5	11	11,5	12	12,5	13 1	3,5
290 - 324	1x 50N	1x8	BON	2x5	ON			2	108x	٧			2x1	NOC	2	x120	N	2	x140I	٧	2)	(1601	۱*	2x1	80N²	*
325 - 374	1x 50N	1x 80N	2x5	50N			2x8	30N			2x1	NOC	2	x120	N	2x1	40N	2:	x160N	J*			2x18	80N*		
375 - 424	1x 50N	1x 80N	2x5	50N		2x8	ON		2x1	00N	2	x120l	N	2x1	40N	2x16	50N*				2x18	30N*				3x 40N
425 - 474	1x 50N	2	2x50 <b>ľ</b>	V		2x8	ON		2x1	00N	2	x120l	N	2x1	40N	2x16	50N*		2x	1801	۷*		Зх	160N		3x* 80N
475 - 500	1x 50N	2x5	50N	2	2x801	١	2	2x100I	V	2.	x120	N	2x1	40N	2x16	0N*	2:	(1801	V*		3)	(1601	۱*		3x 180N	

<sup>\*</sup> Strenghts available on request.

# Number of stays chart - L 355 mm



Rev. 02

h						Doo	or we	ight (kg)								
	1 1,5	2 2,5	3 3,5	4 4,5	5 5,	6 6,5	7	7,5 8	8,5	9	9,5 10 10,5	11 1	1,5 12	12,5	13	13,5
390 - 424	1x60N	J 1x	90N	2x60	N	2	2x901	N		2	x110N		3x <sup>9</sup>	90N		
425 - 474	1x60N	1x90N	2	2x60N		2x90N		2x1	10N		3x9	ON		3:	k110I	N
475 - 524	1x60N	1x90N	2х6	oON	2	x90N		2x110N			3x90N		3x1	10N	4x9	ON
525 - 574	1x60N	1x90N	2x60N	2x	90N	2x110	N	3x9	PON		3x110N		4x9	90N		4x 110N
575 - 600	1x90N	2x60N	2x901	N :	2x110N		3x9	PON			3x110N		4x90N		4x11	10N

These are experimental results to be checked by the customer. Our Technical Department is at your disposal to test further cases out of this chart.





# LIFT UP DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE

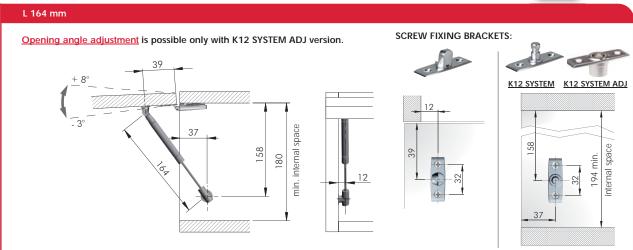


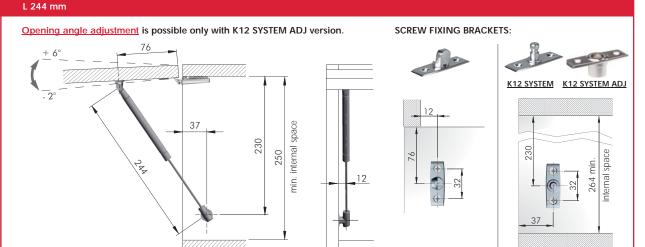


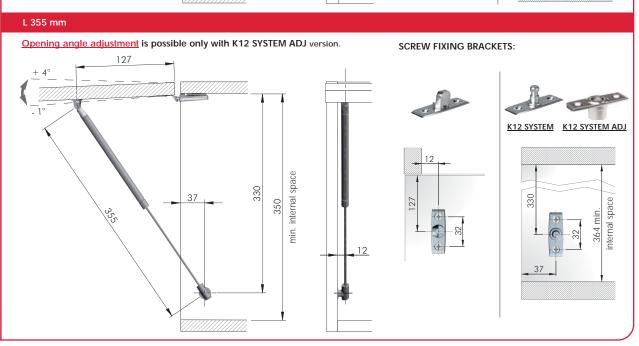












The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies with respect to the hinge brand and adjustment carried out.







# LIFT UP DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN





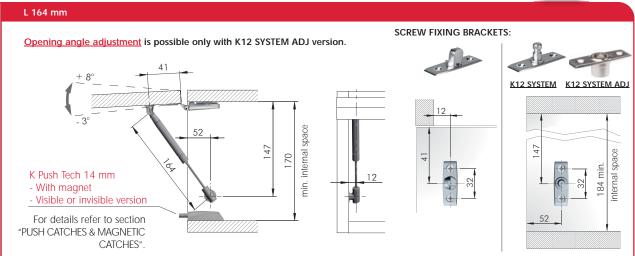




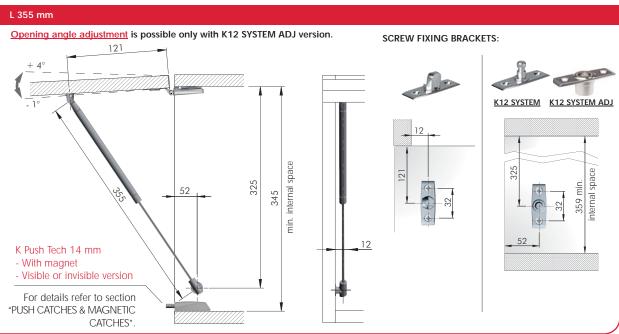








# L 244 mm SCREW FIXING BRACKETS: Opening angle adjustment is possible only with K12 SYSTEM ADJ version. K12 SYSTEM K12 SYSTEM ADJ 52 224 internal 224 245 nternal space K Push Tech 14 mm min. - With magnet - Visible or invisible version For details refer to section 52 "PUSH CATCHES & MAGNETIC CATCHES"



The dimensions of the above drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies with respect to the hinge brand and adjustment carried out.





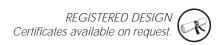




# **K12 SYSTEM DROP DOWN**

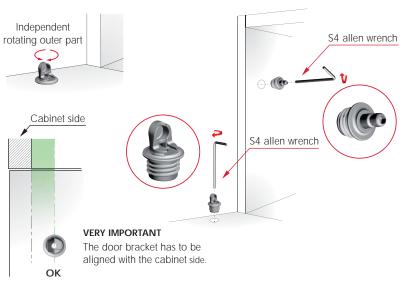






# **BRACKET Ø15 INSTALLATION**













# SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".















# **K12 SYSTEM ADJ DROP DOWN**



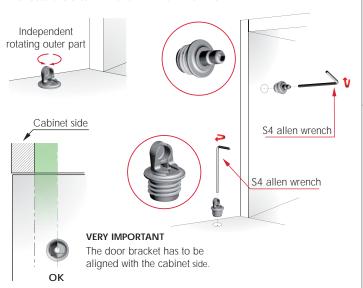


Certificates available on request.



# **BRACKET Ø15 INSTALLATION**

- For details refer to "K12 SYSTEM ADJ BRACKETS".





LOCKING: Rotate the plastic knob.







# SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".

recommended fixing countersunk head





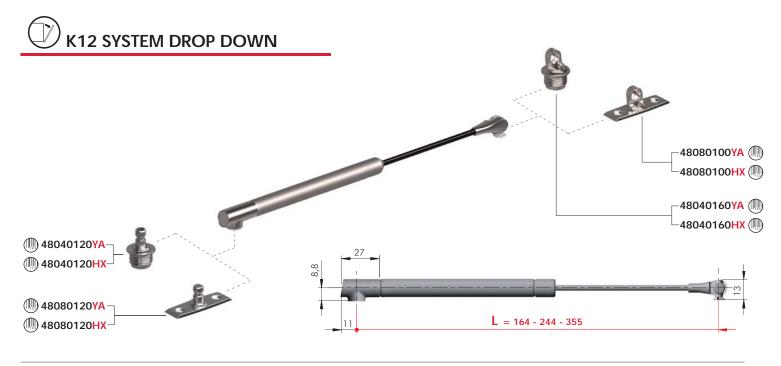
LOCKING: Rotate the plastic knob.



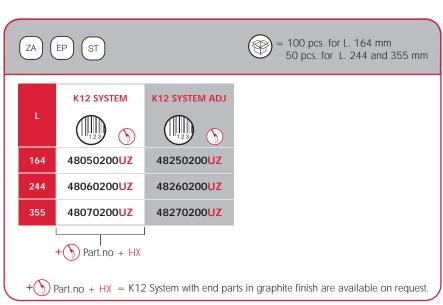








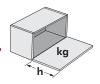








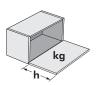
# Number of stays chart - L 164 mm



Rev. 02

h	Door weight (kg)									
"	1	2	3	4	5	6				
200 - 224	1 x l	K12	2 x K12							
225 - 274	1 x	K12		2 x K12		3 x K12				
275 - 300	1 x	K12	2 x	K12	3 x	K12				

# Number of stays chart - L 244 mm



Rev. 02

<u>_</u>		Door weight (kg)											
h		2	3	4	5	6	7	8	9	10	11	12	13
290 - 324		1 x K12				2 x K12				3 x	K12		4 x K12
325 - 374	1 x	K12			2 x K12				3 x	K12		4 x	K12
375 - 424	1 x	K12		2 x K12			3 x	K12			4 x	K12	
425 - 474	1 x	K12	2 x	K12		3 x K12			4 x	K12			-
475 - 500	1 x	K12	2 x	K12	3 x	K12		4 x K12				-	

# Number of stays chart - L 355 mm



Rev. 02

h		Door weight (kg)												
"		2	3	4	5	6	7	8	9	10	11	12	13	
390 - 424		-			1 x K12				2 x	K12			3 x K12	
425 - 474		-			1 x K12				2 x K12			3 x	K12	
475 - 524		-		1 x K12				2 x K12	3 x K12					
525 - 574	-		1 x K12	2 x K			3 x K12							
575 - 600		1 x K12			2 x l	K12				3 x K12			4 x K12	

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.







# DROP DOWN DRILLING PLANS WITH KIMANA HINGE













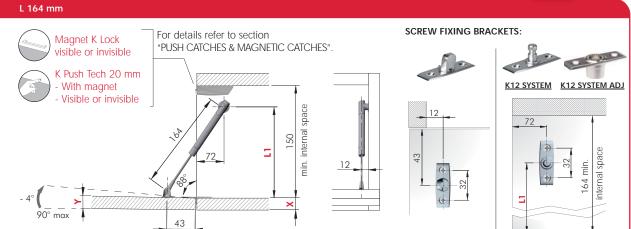












Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

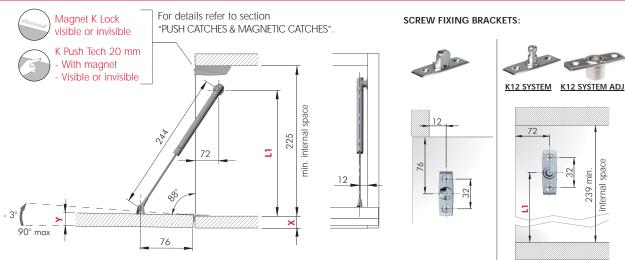
Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.

Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	129
16 mm	4 mm	19 mm	-	131
18 mm	2 mm	18 mm	-	129
19 mm	-	16 mm	2 mm	125
19 mm	-	19 mm	-	127
20 mm	-	20 mm	-	127

For Kimana and adapter details refer to section "HINGES".

# adapter available adapter available in various thicknesses in various thicknesses

# L 244 mm

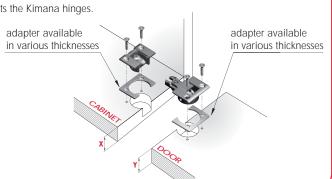


# Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

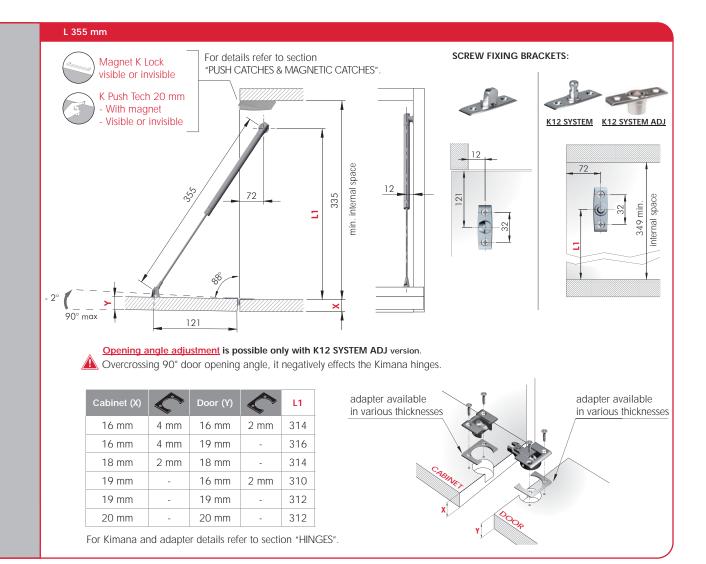
Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.

Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	208
16 mm	4 mm	19 mm	-	210
18 mm	2 mm	18 mm	-	208
19 mm	-	16 mm	2 mm	204
19 mm	-	19 mm	-	206
20 mm	-	20 mm	-	206

For Kimana and adapter details refer to section "HINGES".





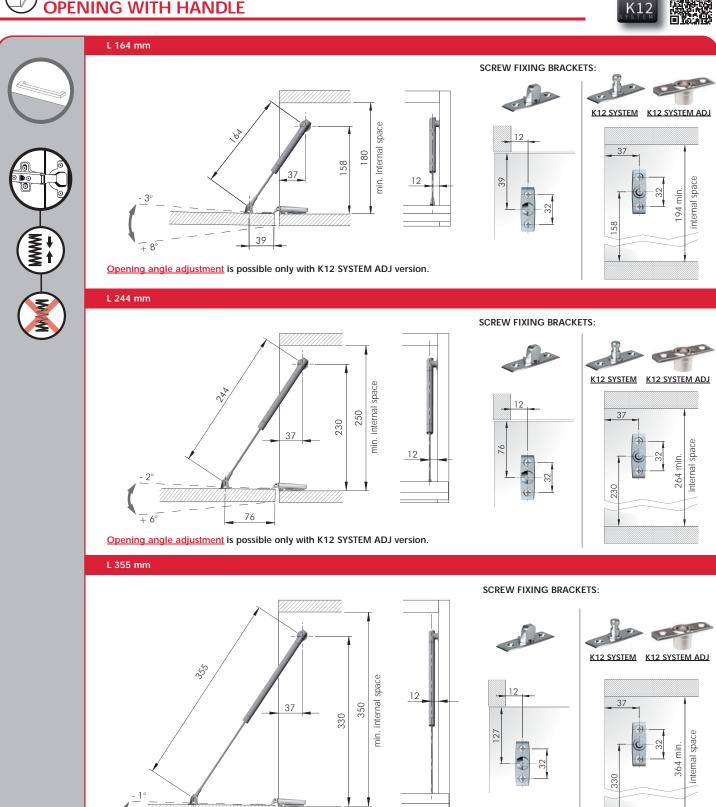






# DROP DOWN DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE





The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle varies with respect to the hinge brand and adjustment carried out.

127

Opening angle adjustment is possible only with K12 SYSTEM ADJ version.











# DROP DOWN DRILLING PLANS WITH STANDARD HINGES **PUSH TO OPEN**







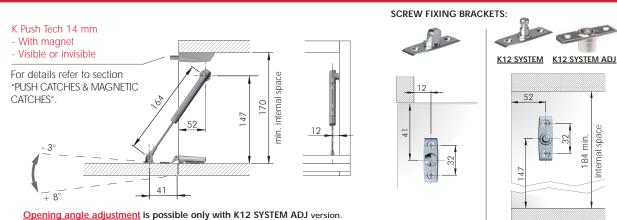
internal space





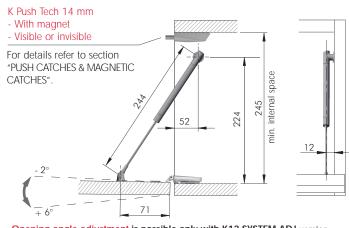






L 244 mm

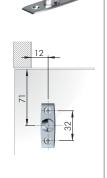
L 164 mm

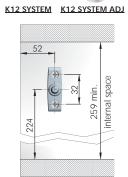


Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

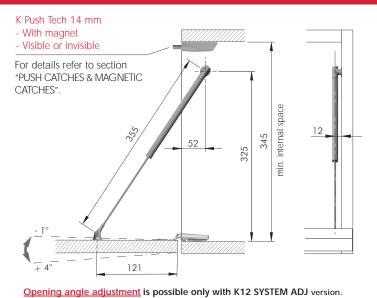
# 52



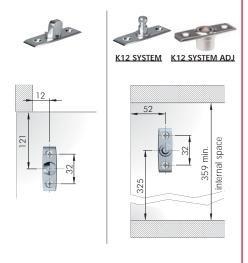




### L 355 mm



# SCREW FIXING BRACKETS:



The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies with respect to the hinge brand and adjustment carried out.





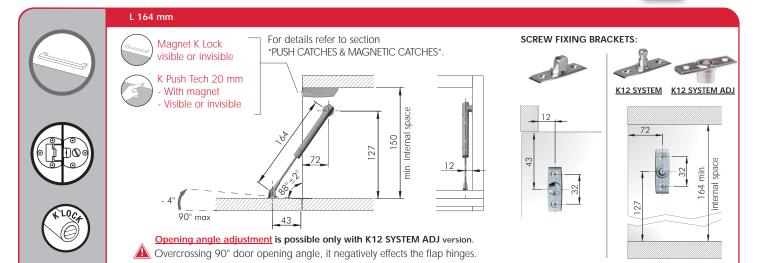
Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest. For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".





# DROP DOWN DRILLING PLANS WITH FLAP HINGE

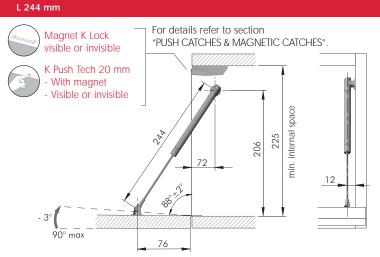












90° max

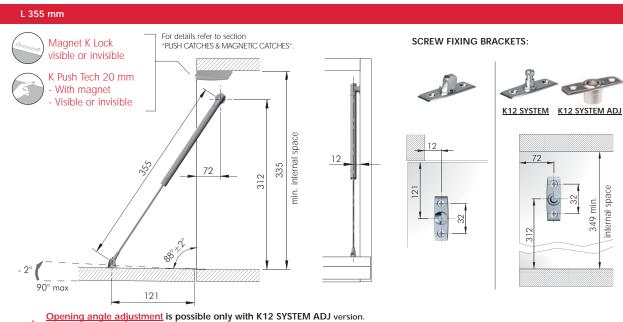
76

Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

Overcrossing 90° door opening angle, it negatively effects the flap hinges.

Overcrossing 90° door opening angle, it negatively effects the flap hinges.

# 

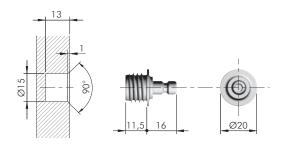




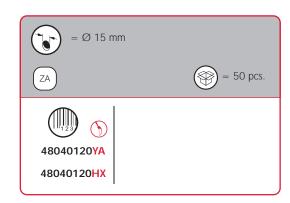


# **K12 SYSTEM & K12 SYSTEM ADJ BRACKETS**

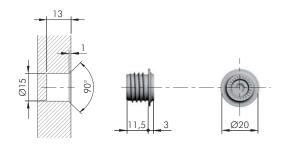
# SIDE BRACKET Ø15 - K12 SYSTEM







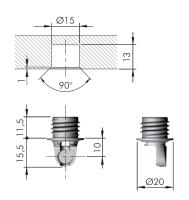
# SIDE BRACKET Ø15 - K12 SYSTEM ADJ



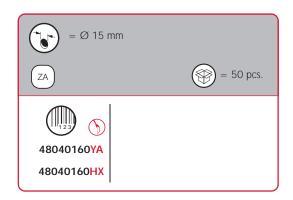




# **DOOR BRACKET Ø15**



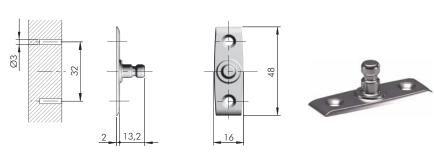






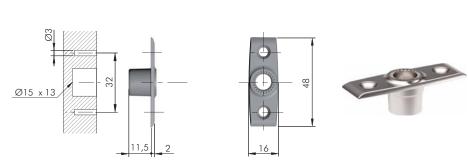


# **SCREW FIXING SIDE BRACKET FOR K12 SYSTEM**



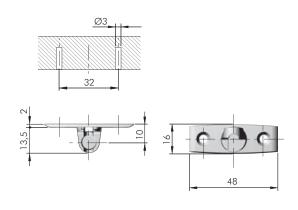


# SCREW FIXING SIDE BRACKET FOR K12 SYSTEM ADJ





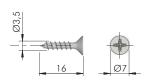
# **SCREW FIXING DOOR BRACKET**



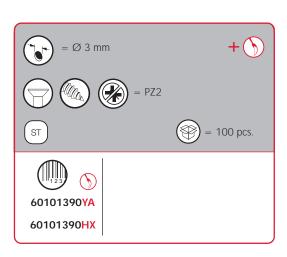




# **SCREW FIXING BRACKETS ACCESSORY**







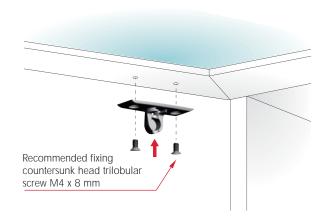




# K12 SYSTEM ADAPTERS FOR ALUMINIUM FRAME DOOR



INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

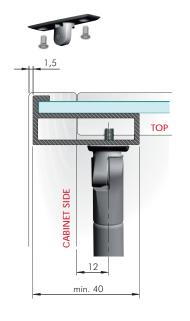


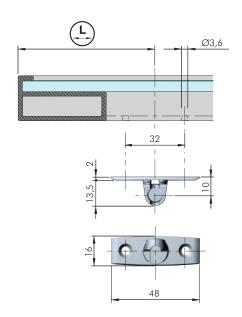


INSTALLATION ON NARROW ALUMINIUM FRAME DOOR

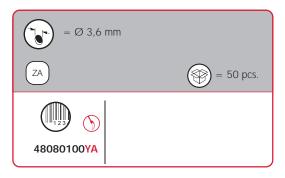


# WIDER ALUMINIUM FRAME DOOR (40 mm min.)





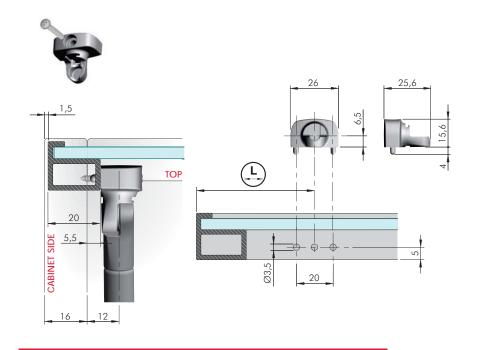




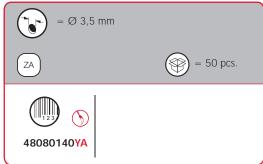




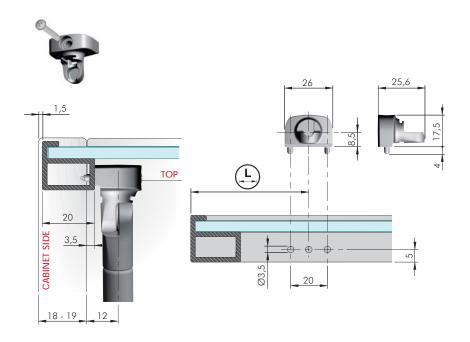
# NARROW ALUMINIUM FRAME DOOR (20 mm) WITH SIDE PANEL THICKNESS 16 mm







# NARROW ALUMINIUM FRAME DOOR (20 mm) WITH SIDE PANEL THICKNESS 18 mm

















K12 System & K12 System ADJ	L
164	39
244	76
355	127









K12 System & K12 System ADJ	L
164	41
244	71

121











121

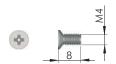


K12 System & K12 System ADJ	L
164	43
244	76

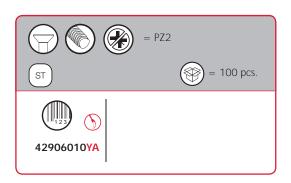
355

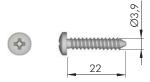


# **ALUMINIUM ADAPTERS FIXING ACCESSORIES**

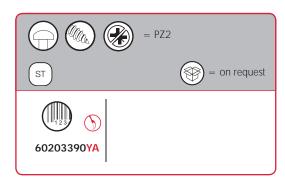












# **SYMBOLS**



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT



= WITH MAGNET



= PCS. PER PACKAGE



= COMBI SLOT



= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET

= HEXAGONAL SOCKET



= FRICTION



= WOOD / GLASS THICKNESS



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD



= LENGTH



= FLAT HEAD



= STANDARD HINGE



= HEIGHT



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



= LEFT VERSION



= EURO THREAD



= WITH SPRING



= SETTING CODE



= METRIC THREAD



= WITHOUT SPRING



= PCS. PER PAD



= PRE-INSERTED SCREW



 $= {\sf REVERSED} \; {\sf SPRING}$ 



= CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



= SELF ADHESIVE



= WITH FLANGE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

# **MATERIALS**



= Zinc Alloy



HSS

= High Speed Steel

= Acrylonitrile ABS Butadiene Styrene

TPU

= Thermoplastic Polyurethane

ZAnk

= Nickel-plated Zinc Alloy

STzk

Zinc-plated Steel

AL = Aluminium WD = Wood

= Ethylene Vinyl EVA Acetate



= ENGINEERING PLASTIC



SR **SOFT** RUBBER

= other soft rubber available on request + (SR)



= Natural Engineering Plastic

EPc = Clear Engineering Plastic

SRn = Natural Soft Rubber



= White Engineering Plastic

EPg

= Grey Engineering Plastic

SRw

= White Soft Rubber



= Black Engineering Plastic

EPa

= Anthracite Engineering Plastic

SRb

= Black Soft Rubber

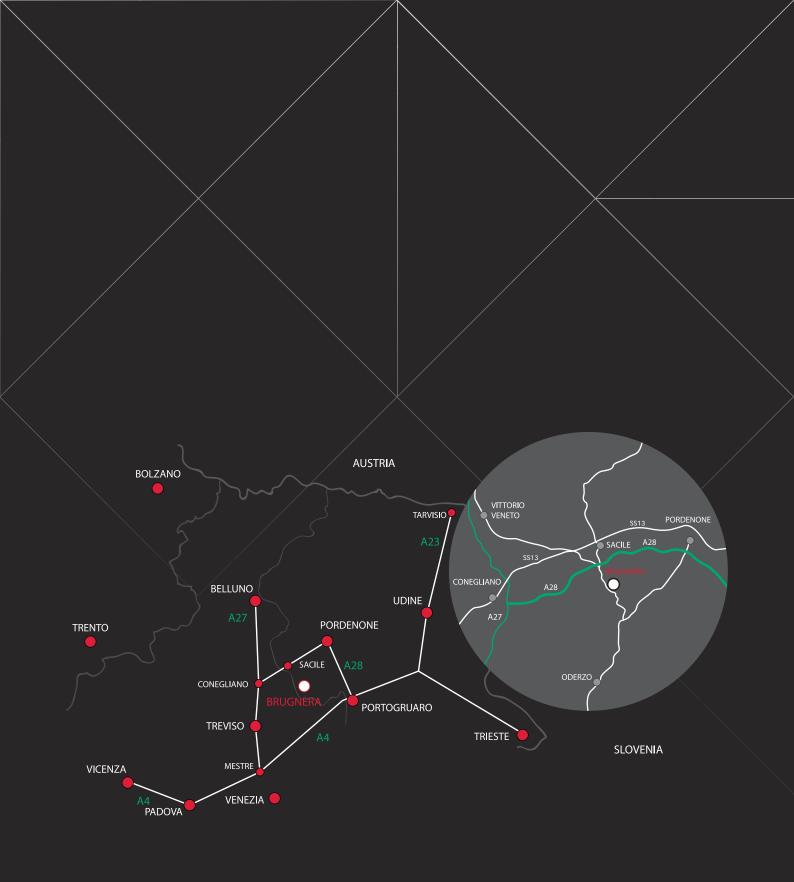


# **FINISHES**



= OTHER FINISHES AVAILABLE ON REQUEST

PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Grey 7	XE	Inox
AA	Natural	IJ	Light Grey	YA	Nickel-plated
АВ	White	IL	Grey 20	YC	Matt Nickel-plated
AE	White 9010	IN	Grey met. 26	YD	Satin-finished Nickel-plated
EA	Black	JG	Aluminium 5	YQ	Black Nickel
EC	Matt Black	JL	Aluminium PE 11	<b>Z</b> 9	Black Zinc
EE	Anthracite	JM	Aluminium RAL 9006	ZN	Zinc-plated
EW	Grey 9007	КВ	Bright Chrome	ZQ	Bright Gold
FU	Gunmetal	КС	Matt Chrome	ZZ	Clear/Transparent
FV	Gunmetal V52	LD	Brown 8019		
GR	Zamak Raw	RO	Red		
НА	Brass-Plated	UT	T-Met 9007		
НН	Tropicalized	UZ	T-Met		
HL	Raw Brass	WA	Bronzed		
нх	Graphite	WI	Burnished		
IA	Grey	XD	Satin-finished Steel		





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