





KRABY SYSTEM LIFT UP

KRABY is a gas and oil stay to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in three different lengths and several newton strengths to suit doors of any size.

It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available. KRABY is available in:

- Automatic version: once you open the door, it continues to open gently and completely by itself.
- Friction version: once you open the door, the stay holds the door in any required position.

KRABY offers some relevant benefits:

- The rotary knob placed on the piston base plate can be used to adjust the opening angle and therefore to align nearby doors.
- By adjusting the position of the piston base plate within the "U" slot of the side bracket, it is possible to change the time in opening and closing of the door

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

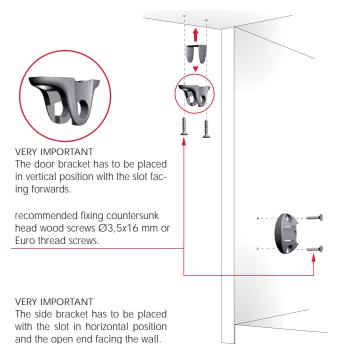


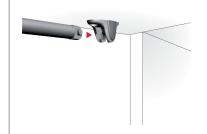


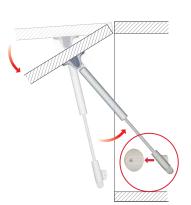




INSTALLATION





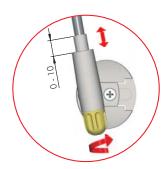




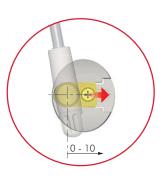








INCREASE OPENING ANGLE Rotate the rotary knob.

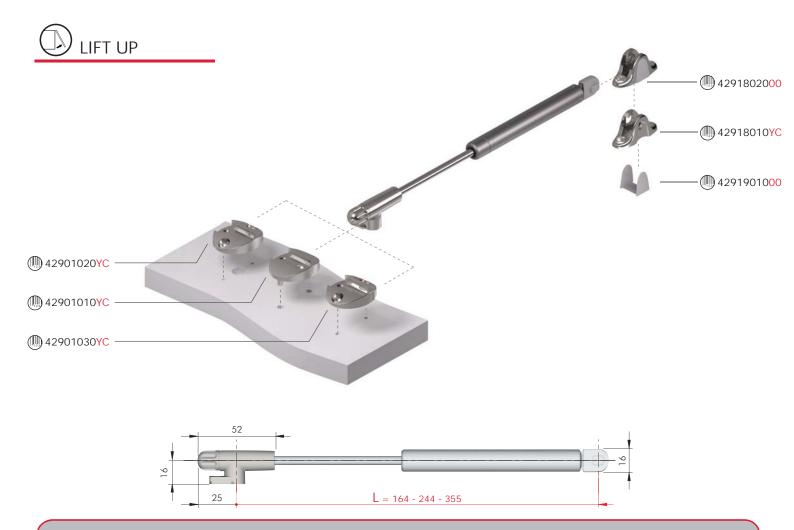


REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.

















KRABY FRICTION VERSION

L		N
174	42001010 <mark>UZ</mark>	45
164	42002010 <mark>UZ</mark>	60

L	()	N
	42011010 <mark>UZ</mark>	45
244	42012010 <mark>UZ</mark>	60
244	42013010 <mark>UZ</mark>	90
	42014010 <mark>UZ</mark>	120

L		\bigcirc
	42030010 <mark>UZ</mark>	45
355	42031010 <mark>UZ</mark>	60
355	42032010 <mark>UZ</mark>	90
	42033010 <mark>UZ</mark>	120

Further newton strengths available on request.

Further newton strengths available on request.



KRABY AUTOMATIC VERSION

L	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	\bigcirc
	42101010 <mark>UZ</mark>	50
164	42102010 <mark>UZ</mark>	80
	42103010 <mark>UZ</mark>	120

L	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	N
	42110010 <mark>UZ</mark>	50
	42111010 <mark>UZ</mark>	80
244	42112010 <mark>UZ</mark>	100
	42113010 <mark>UZ</mark>	120
	42114010 <mark>UZ</mark>	140

L	123	N
	42130010 <mark>UZ</mark>	50
355	42131010 <mark>UZ</mark>	80
355	42132010 <mark>UZ</mark>	100
	42133010 <mark>UZ</mark>	120





Number of stays chart - L 164 mm



h	Kraby		Door weight (kg)											
	version	1	2	3		5	6	7	8	9	10	version		
220 274	Automatic	1x80N	2x80	ON	2x ²	120N		3x120N		4x1	20N	Automatic		
230 - 274	Friction	1x45N		2x4	5N			2x60N	3x6		٧	Friction		
275 225	Automatic	1x80N	2x80N		2x120N			x120N		4x120N		Automatic		
275 - 325	Friction	Friction 1x60N 2x45N				2x60N		3x60N	4x60N			Friction		

Number of stays chart - L 244 mm



Rev. 02

-	Kraby							Do	or we	eight	(kg)								Kraby
h	version	1	2	3	4	5	;	6		7	8	3	9	10	1	1	12	13	version
200 224	Automatic	1x80	N	2x	50N	NC		NC		2x100N			2x120N		2x1	40N	2x1	60N*	Automatic
300 - 324	Friction	1x45	ίΝ	1x60N		2x4	5N				2	2x60N	J			2x9	ON		Friction
225 274	Automatic	1x80	N	2x50N	2	2x80N		2x100N		2x1:	20N		2x140N		2x16	50N*		2x180N*	Automatic
325 - 374 -	Friction	1x45N	1x6	50N	2x45N	N			2x60ľ	V				2x9	NC			2x120N	Friction
375 - 424	Automatic	1x80N	2x50N		2x80N		2x	100N	2x1	20N	2x14	40N	2x16	50N*	2x18	30N*	2x2	240N*	Automatic
3/5 - 424	Friction	1x45N	1x6	50N	2x45N			2x60	N				2x90N			2x12	20N		Friction
425 - 474	Automatic	2x50	N		2x80N		2x	100N	2x1	20N	2x14	40N	2x16	50N*		2x180N	1*	3x160N*	Automatic
425 - 474	Friction	1x60	N	2x45	N		2x60	NC				2x9	ON		2x1	20N		3x90N	Friction
47E E24			x100N		2x120N	2x1	2x140N 2		2x16	160N*		180N*		3x1	60N*	Automatic			
475 - 524	Friction		2x45N			2x60N	I		2x901	V	2:	x120ľ	N	3x90N		3		ON	Friction

^{*} Strenghts available on request.

Number of stays chart - L 355 mm



h	Kraby							Door	r weight	(kg)								Kraby
"	version	1	2	3	4	5	6		7	8	3	9	10	11	1	2	13	version
400 - 424	Automatic		1x80N		2x5	50N		2x80N				2x100N 2x120N				2x160N	Automatic	
400 - 424	Friction					2x45N								2x	60N			Friction
425 - 474	Automatic	1x8	ON	2x50N		2x801	N			2x10	NOC	2	2x120N		2x1	60N		Automatic
420 - 474	Friction				2x451	N							2x60N			:	2x90N	Friction
475 - 524	Automatic	1x8	ON	2x50N		2x80N			2x100N		2x120N		2x160N 2x18		2x180	N 2x200N		Automatic
475 - 524	Friction				2x451	N							2x60N	IN .			2x90N	Friction
525 - 574	Automatic	1x8	ON	2x50N	2x8	30N	2x10	NOC	ON 2x100N 2			2x160N 2x18					2x200N	Automatic
525 - 574	Friction			2x45N	J					2x60N				2x90N				Friction
575 - 624	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N		2x1	50N		2x180N		2x2	00N		Automatic
5/5 - 624	Friction			2x45N	1	<u> </u>			2x6	SON				2x90N				Friction
425 700	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N	2x16C		2x160N		2x180N	N 2x20		00N		Automatic
625 - 700	Friction		2x45N	J			2x6	ON				2x90N			2x120	N		Friction



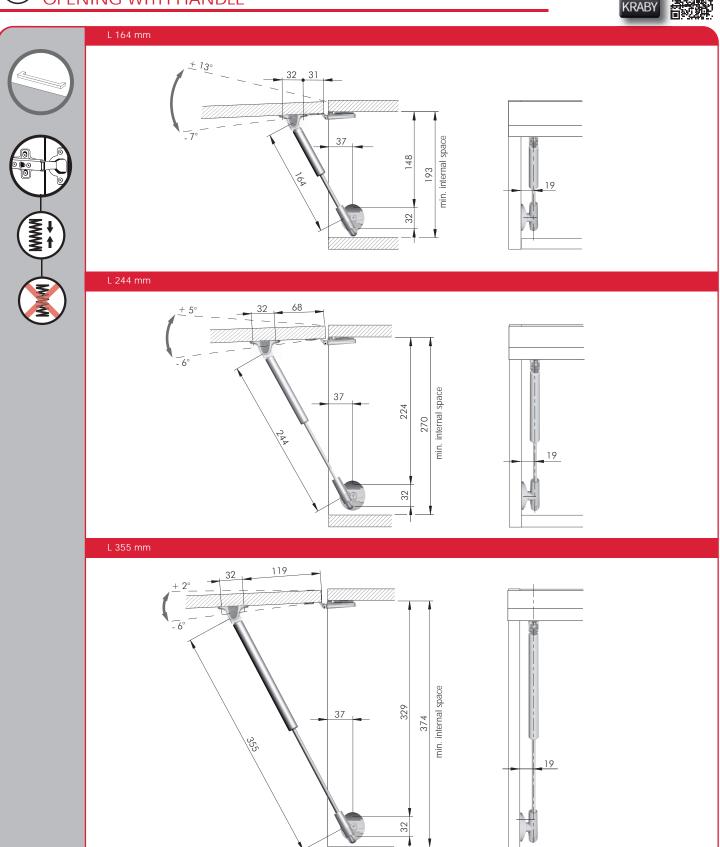


LIFT UP DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE

KRABY CONFIGURATOR:







The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies respect to the hinge brand and adjustment carried out.









LIFT UP DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN

KRABY CONFIGURATOR:

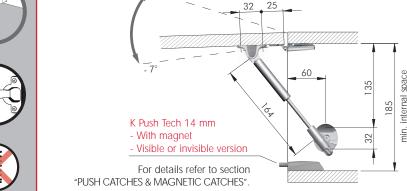


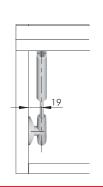




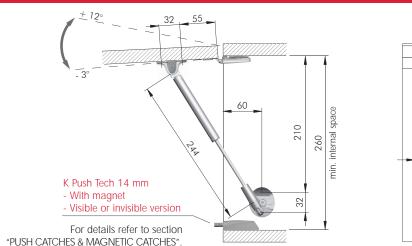


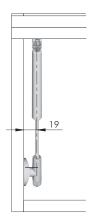




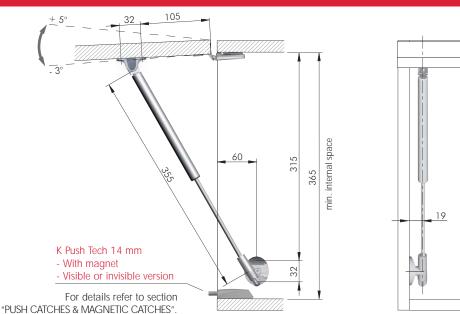








L 355 mm



The dimensions of the above drilling plans refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies respect to the hinge brand and adjustment carried out.





Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest.

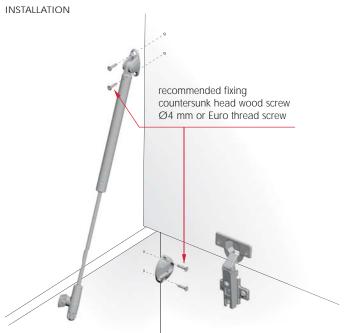


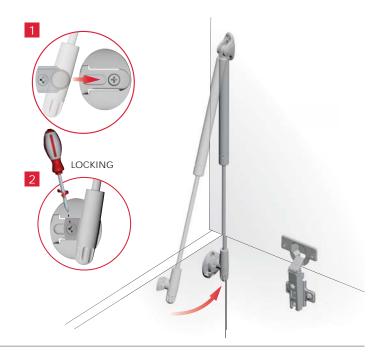


KRABY FOR STORAGE CHEST OPENING



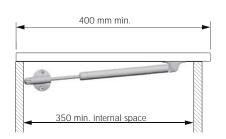


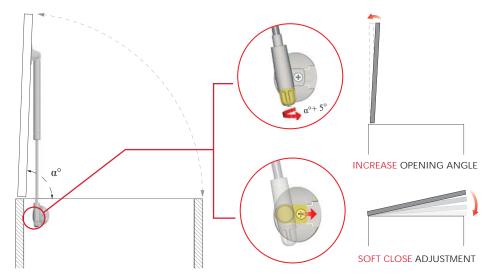






Using standard sprung hinges with integrated dumper further enhances the soft closing effect.







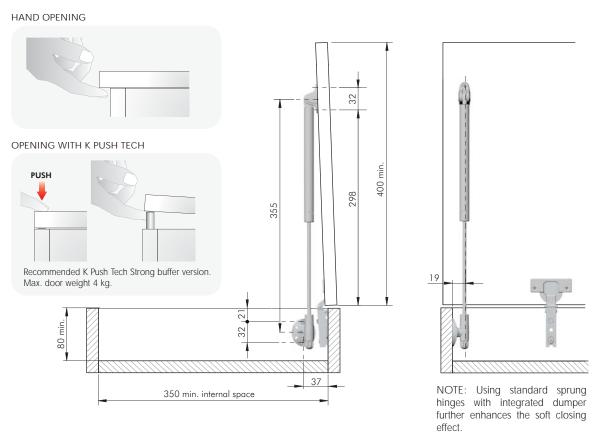




DRILLING PLAN WITH STANDARD HINGES





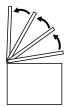


This drilling plan is intended for reference only. Each application may need minor variations in the placement of the holes; these variations should be evaluated and tested by the customer on a sample cabinet.

Number of stays chart



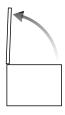
Friction opening chart



b		Door weight (kg)												
h	1	2	3	4	5	6	7	8	9	10	11	12	13	
400 - 474	-	1x4	5N	2	2x45N		2	2x60N		2x9	ON	-	-	
475 - 549	-	1x90N	2x4	5N	2x6	0N	2x90N		-	-	-	-	-	
550 - 600	-	1x90N		2x60N		2x ⁴	90N	-	-	-	-	-	-	

These are experimental results to be checked by the customer.

Automatic opening chart



b		Door weight (kg)												
h	1	2	3	4	5	6	7	8	9	10	11	12	13	
400 - 474	-	1x80N	1x100I	N	2x80N	٧	2x100N		2x120N		-	-	-	
475 - 549	-	1x1:	20N	2x80N	2x100N	2x1	20N	-	-	-	-	-	-	
550 - 600	-	-	2x10	NOC	2x1	20N	-	-	-	-	-	-	-	

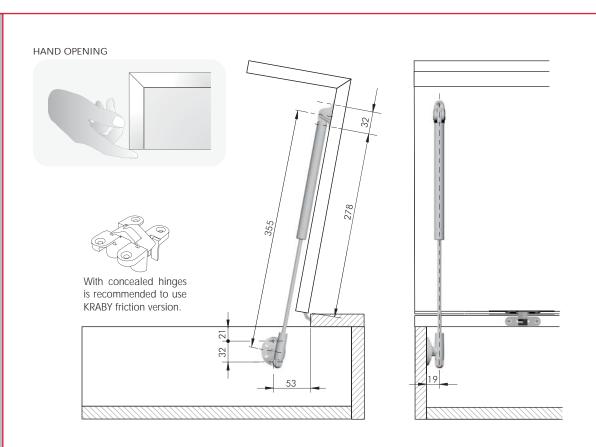
These are experimental results to be checked by the customer.







DRILLING PLAN WITH CONCEALED HINGES

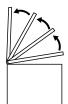


This drilling plan is intended for reference only. Each application may need minor variations in the placement of the holes; these variations should be evaluated and tested by the customer on a sample cabinet.

Number of stays chart



Friction opening chart



b		Door weight (kg)													
h	1	2	3	4	5	6	7	8	9	10	11	12	13		
400 - 474	-	1x4!	1x45N			2x45N 2x60N			2x90N				-		
475 - 549	-	1x60N	1x60N 2x45N		2x45N 2x60N		2x90N		-	-	-	-	-		
550 - 600	-	2x4!	2x45N 2		oN.	2x90N		-	-	-	-	-	-		

These are experimental results to be checked by the customer.

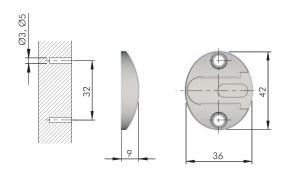




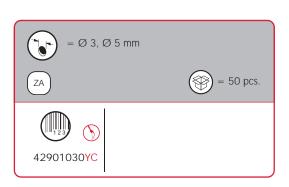




SIDE BRACKET



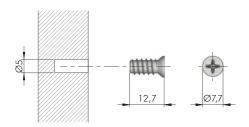




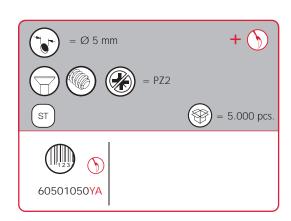


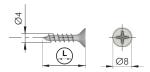


FIXING ACCESSORIES

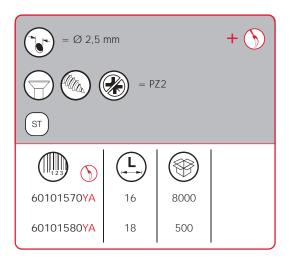
















KRABY SYSTEM DROP DOWN

KRABY is an oil stay to open drop down doors. It has been conceived to be installed by using standard automatic drilling processes.

It is available in three different lengths and with a universal "Zero" N strength, to suit any door dimension and weight.

It boasts smooth and elegant movement to gently open the doors downwards. The opening angle adjustment can be carried out manually through the rotary knob, thus allowing to align nearby doors easily.

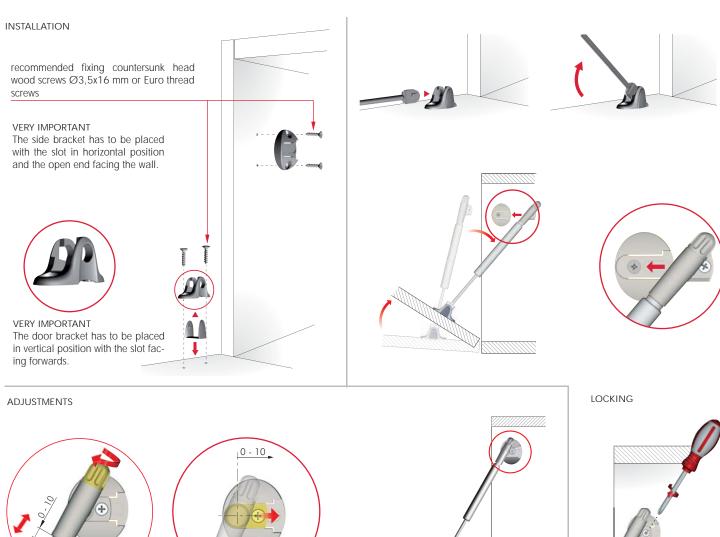
The adjustment of the piston base plate within the "U" slot of the side bracket can change the door opening.

KRABY grants a quick and easy installation, with no need to tension the strength.

Directly installed on solid or wider aluminium frame doors and wide range of special adapters to suit small aluminium door profiles.

All the parts (stay excluded) are in zinc alloy nickel plated and plastic.





REDUCE OPENING ANGLE

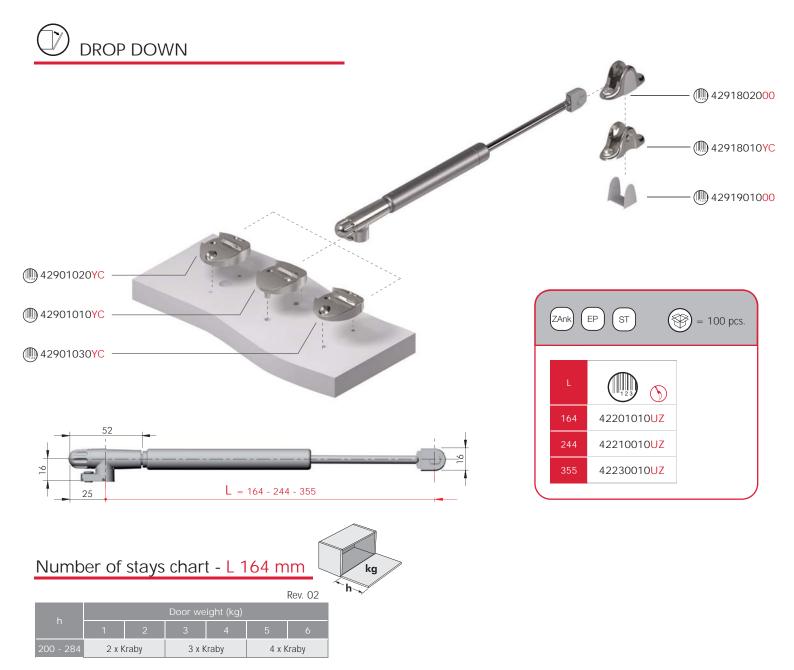
Move forward and backward the

piston base plate in the bracket slot.

INCREASE OPENING ANGLE

Rotate the rotary knob.





Number of stays chart - L 244 mm

													Rev. U2
b						Doo	or weight	(kg)					
h	1	2	3	4	5	6	7	8	9	10	11	12	13
280 - 324				2 x l	Kraby	3 x Kraby 4 x Kraby					4 x Kraby		
325 - 424				2 x Kraby					3 x Kraby 4 x Kraby			Kraby	
425 - 500			2 x k	Craby				3 x Kraby 4 x Kraby					

Number of stays chart - L 355 mm

													Rev. 02
b						Doo	or weight	(kg)					
n	1	2	3	4	5	6	7	8	9	10	11	12	13
380 - 500		2 x Kraby										3 x k	Kraby
501 - 600					2 x Kraby						3 x K	iraby	

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.







DROP DOWN DRILLING PLANS WITH KIMANA HINGE

KRABY CONFIGURATOR:





19



















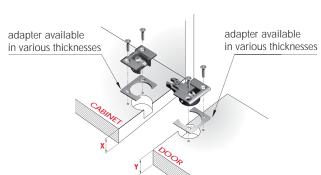
For details refer to section "PUSH CATCHES & MAGNETIC CATCHES"

Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.



Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	117
16 mm	4 mm	19 mm	-	119
18 mm	2 mm	18 mm	-	117
19 mm	-	16 mm	2 mm	113
19 mm	-	19 mm	-	115
20 mm	-	20 mm	-	115

For Kimana and adapter details refer to section "HINGES".



internal



Magnet K Lock visible or invisible

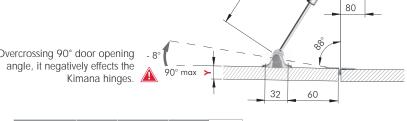


K Push Tech 20 mm With magnet

Visible or invisible

For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

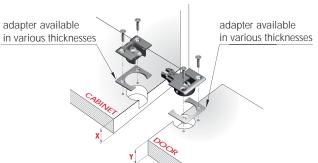
Overcrossing 90° door opening



Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	197
16 mm	4 mm	19 mm	-	199
18 mm	2 mm	18 mm	-	197
19 mm	-	16 mm	2 mm	193
19 mm	-	19 mm	-	195
20 mm	-	20 mm	-	195

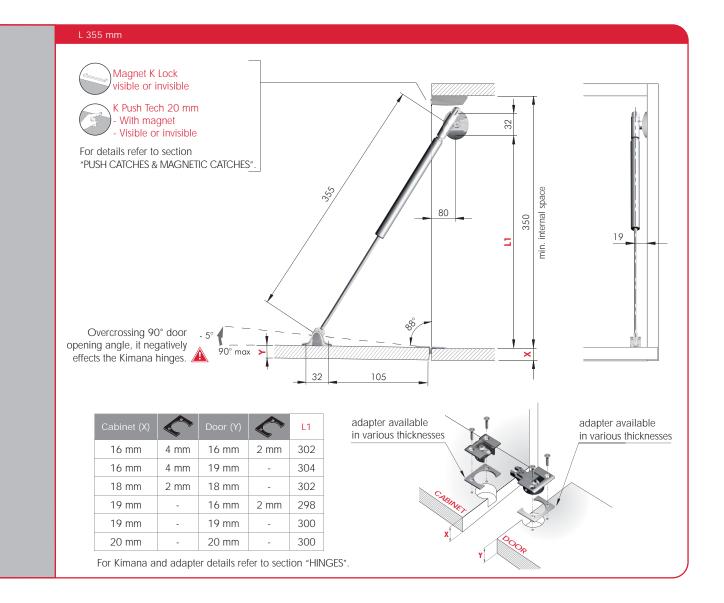
For Kimana and adapter details refer to section "HINGES".





internal 245







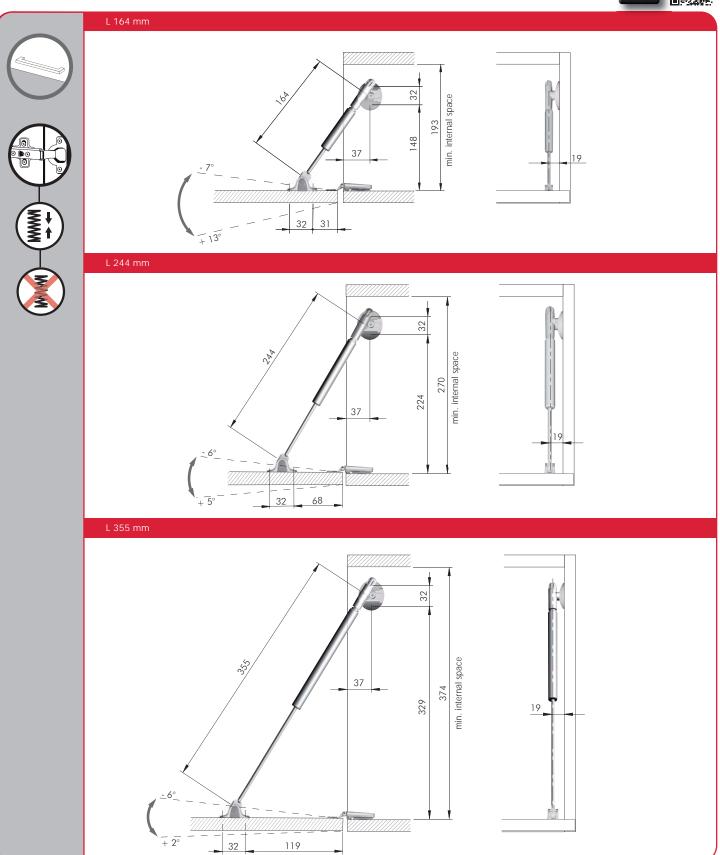


DROP DOWN DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE

KRABY CONFIGURATOR:







The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle varies respect to the hinge brand and adjustment carried out.











DROP DOWN DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN

KRABY CONFIGURATOR:

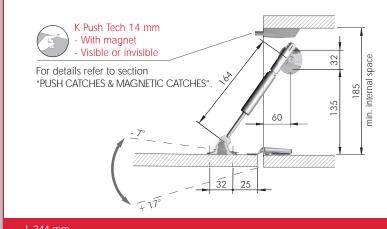






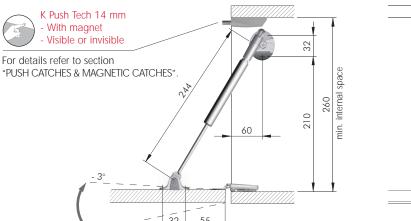


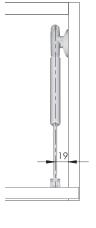




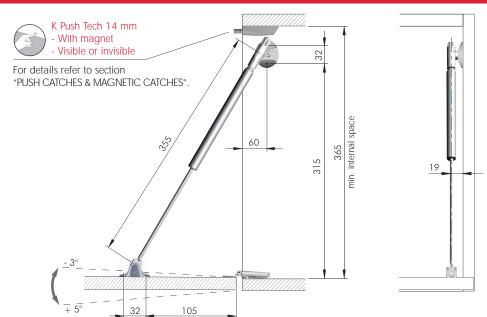








L 355 mm



The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies respect to the hinge brand and adjustment carried out.













DROP DOWN DRILLING PLANS WITH FLAP HINGE

KRABY CONFIGURATOR:

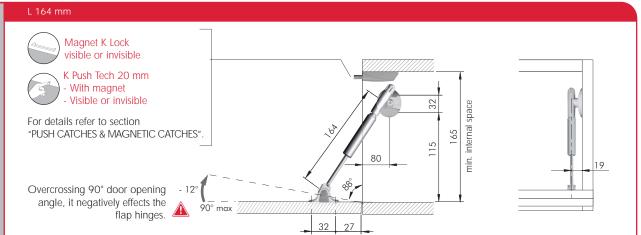








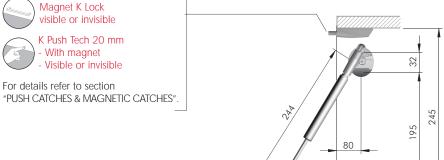




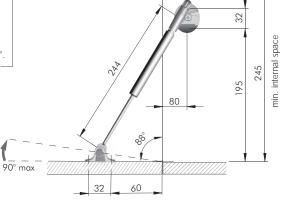




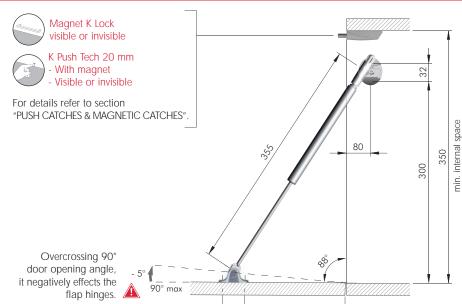




Overcrossing 90° door opening angle, it negatively effects the flap hinges.







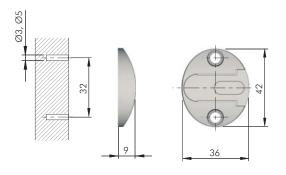
105

19

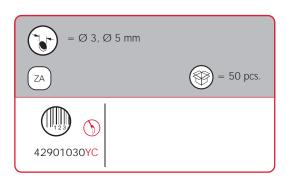


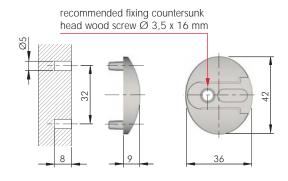


KRABY BRACKETS

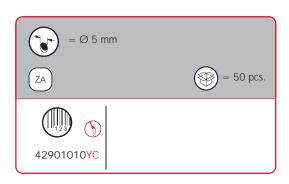


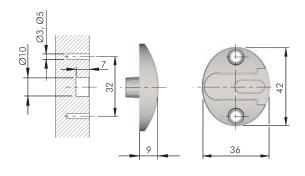




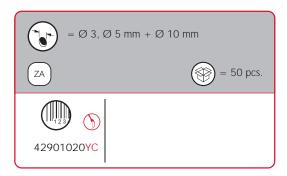


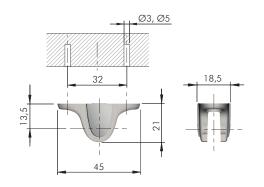




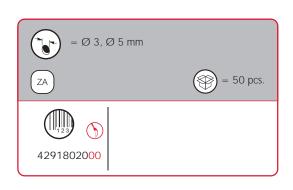






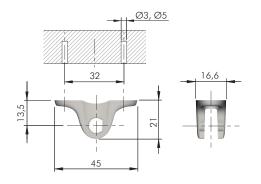




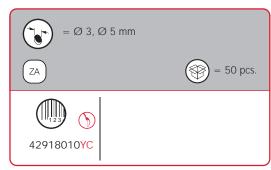


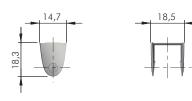




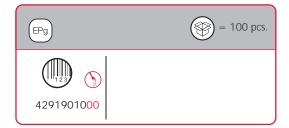




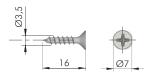




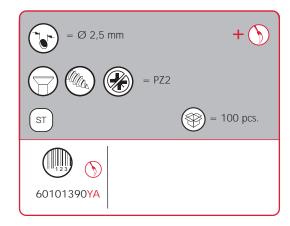


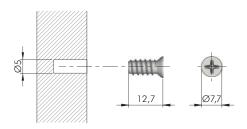


KRABY FIXING ACCESSORIES

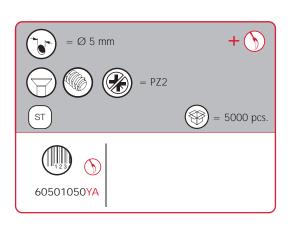














KRABY ADAPTERS FOR ALUMINIUM FRAME DOOR

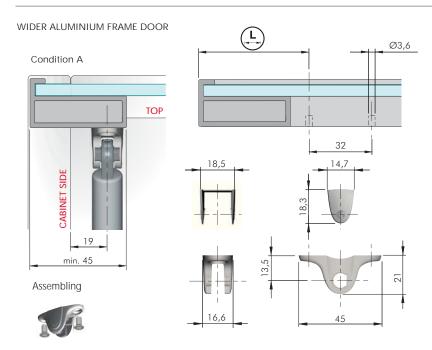




INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

INSTALLATION ON NARROW ALUMINIUM FRAME DOOR



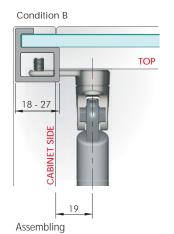


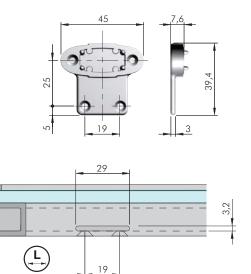




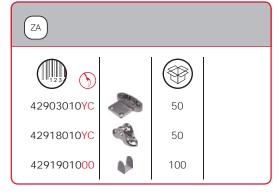


NARROW ALUMINIUM FRAME DOOR

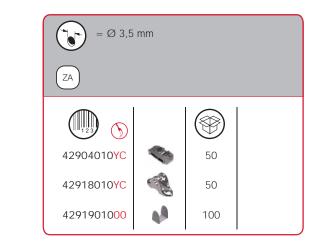


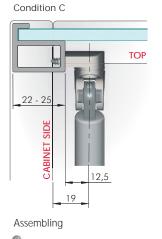


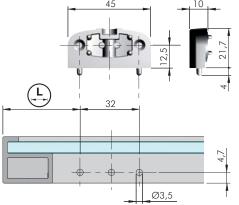


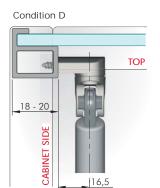


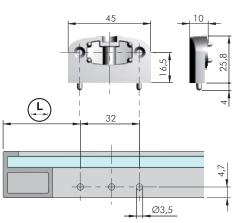




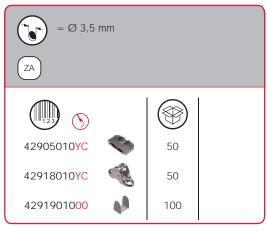




































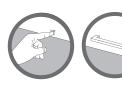
55

105



61,5

111,5



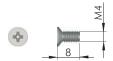




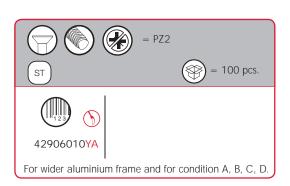


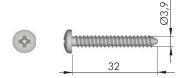
For details refer to related sections.

ALUMINIUM ADAPTERS FIXING ACCESSORIES

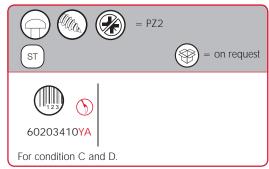












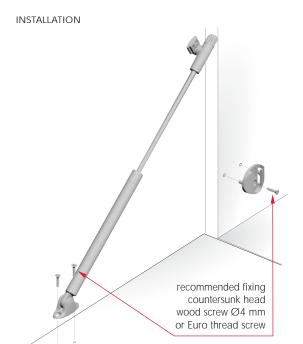


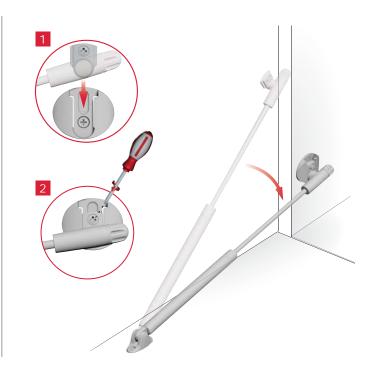


KRABY FOR WRITING DESK

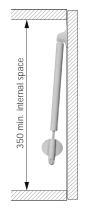


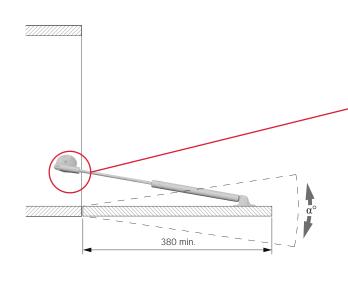


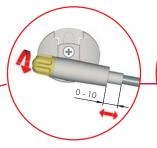




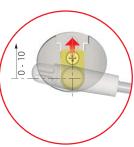
ADJUSTMENTS







INCREASE OPENING ANGLE Rotate the rotary knob.



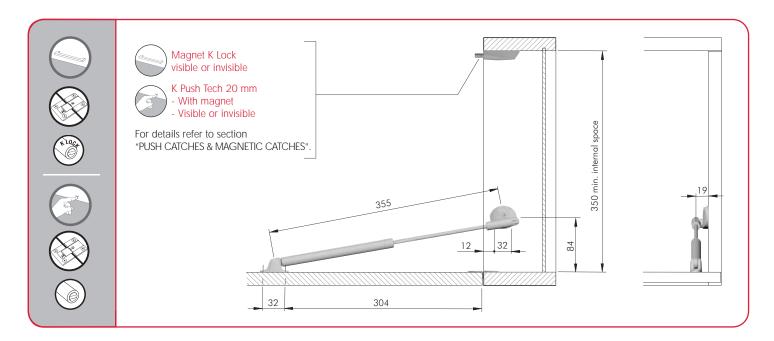
REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.





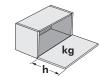


DRILLING PLAN WITH KIMANA HINGE

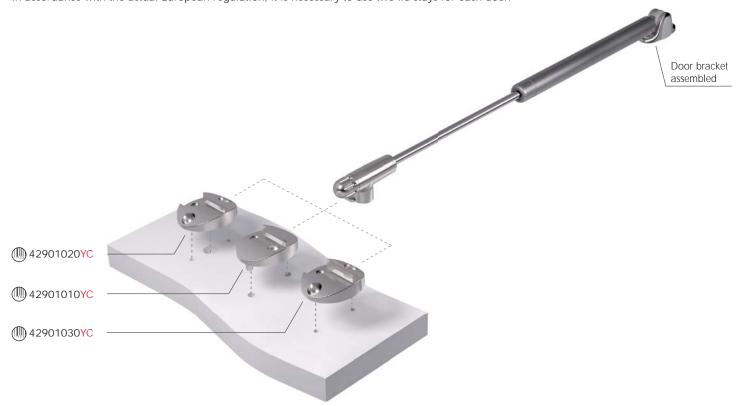


Number of stays chart

												Rev. 00	
b					Doc	or weight	(kg)						
h	1	2	3	4	5	6	7	8	9	10	11	12	
380 - 450)							2 x k	Kraby				kg
451 - 550							2 x ł	Kraby					h

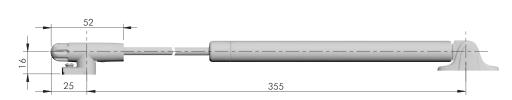


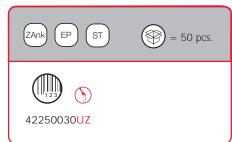
These are experimental results to be checked by the customer. Our technical department is at your disposal to test further cases out of this chart. In accordance with the actual European regulation, it is necessary to use two lid stays for each door.



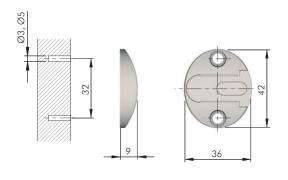




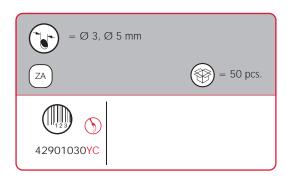


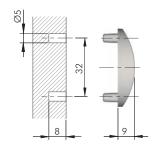


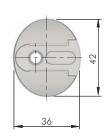
SIDE BRACKETS



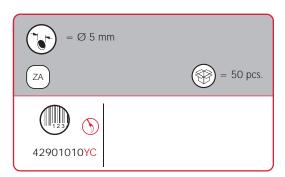


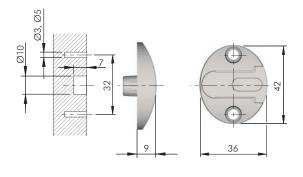




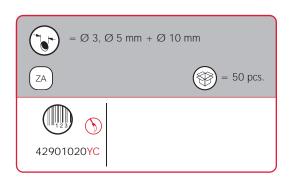






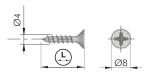




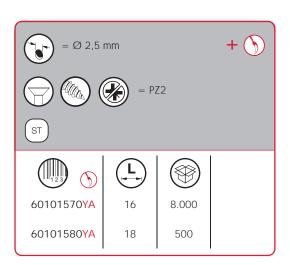


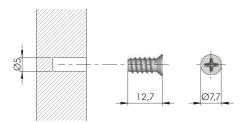


FIXING ACCESSORIES

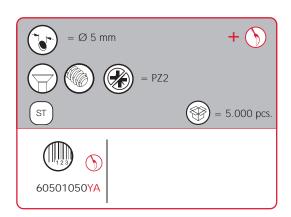














SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT



= WITH MAGNET



= PCS. PER PACKAGE



= COMBI SLOT



= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET

= HEXAGONAL SOCKET



= FRICTION



= WOOD / GLASS THICKNESS



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD

= FLAT HEAD



= STANDARD HINGE



= HEIGHT

= LENGTH



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



 $= \mathsf{LEFT} \; \mathsf{VERSION}$



= EURO THREAD



 $= \, \mathsf{WITH} \, \mathsf{SPRING} \,$



= SETTING CODE



= METRIC THREAD



= WITHOUT SPRING



= PCS. PER PAD



= PRE-INSERTED SCREW



= REVERSED SPRING



= CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



= WITH FLANGE



= SELF ADHESIVE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

MATERIALS



= Zinc Alloy



= High Speed HSS Steel

 BR = Brass

= Acrylonitrile ABS Buťadiene Styrene

TPU

= Thermoplastic Polyurethane

ZAnk

= Nickel-plated Zinc Alloy

STzk

Zinc-plated Steel

AL = Aluminium WD = Wood

= Ethylene Vinyl EVA Acetate



= ENGINEERING PLASTIC

other engineering plastic available on request + (EP)

SR **SOFT** RUBBER

= other soft rubber available on request + (SR

EPn

= Natural Engineering Plastic

EPc = Clear Engineering Plastic

SRn = Natural Soft Rubber

EPw

= White Engineering Plastic

EPg = Grey Engineering Plastic SRw = White Soft Rubber

EPb

= Black Engineering Plastic

EPa = Anthracite Engineering Plastic SRb

= Black Soft Rubber

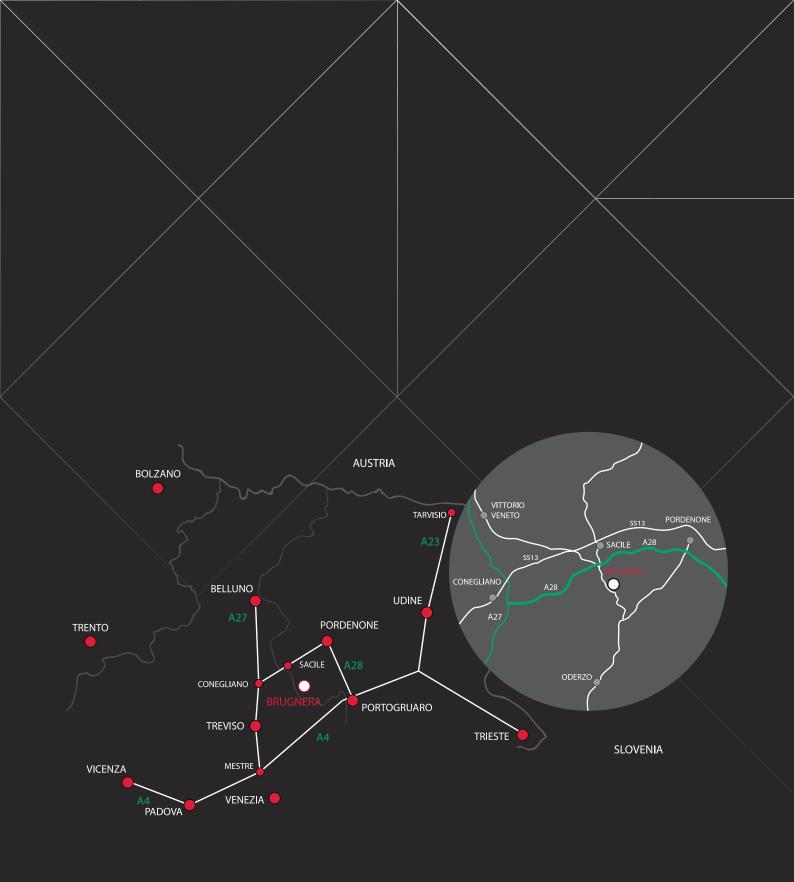


FINISHES



= OTHER FINISHES AVAILABLE ON REQUEST

PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Grey 7	XE	lnox
AA	Natural	IJ	Light Grey	YA	Nickel-plated
AB	White	IL	Grey 20	YC	Matt Nickel-plated
AE	White 9010	IN	Grey met. 26	YD	Satin-finished Nickel-plated
EA	Black	JG	Aluminium 5	YQ	Black Nickel
EC	Matt Black	JL	Aluminium PE 11	Z9	Black Zinc
EE	Anthracite	JM	Aluminium RAL 9006	ZN	Zinc-plated
EW	Grey 9007	КВ	Bright Chrome	ZQ	Bright Gold
FU	Gunmetal	KC	Matt Chrome	ZZ	Clear/Transparent
FV	Gunmetal V52	LD	Brown 8019		
GR	Zamak Raw	RO	Red		
НА	Brass-Plated	UT	T-Met 9007		
НН	Tropicalized	UZ	T-Met		
HL	Raw Brass	WA	Bronzed		
НХ	Graphite	WI	Burnished		
IA	Grey	XD	Satin-finished Steel		





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